Rapid formation methods of arrays of randomly distributed Au and Ag nanoparticles, their morphologies and optical characteristics

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Techniques and equipment for rapid formation of disordered arrays of Au and Ag nanoparticles (NPs) with specified morphology and optical characteristics have been developed. By the method of rapid (30-60 s) radiation heating of gold and silver films (4-35 nm of thickness) to temperatures about 573-693 K, arrays of Au and Ag NPs with the dimensions from several tens to hundreds of nanometers has been received, and the position of the maximum of the surface plasmon resonance band ($\lambda_{\text{SPR}}$) which is in the range of 520-597 nm for Au and 424-509 nm for Ag. It is established that the average size of nanoparticles depends on the thickness of gold and silver films and on the annealing temperature. It is shown that the formed Au NPs arrays can be used to study the structure of nanosized chalcogenide films by surface-enhanced Raman spectroscopy.

**Keywords**: nanoparticles, disordered nanoparticle arrays, transmission spectra, surface plasmon resonance.

Received 25 October 2021; Accepted 23 December 2021.

I. Obtaining of gold and silver nanosized films

The deposition of nanosized films of gold and silver...
with controlled thickness was carried out on an modified vacuum device VUP-4. The method of resistive evaporation was chosen to obtain gold and silver films. In this method, the effective evaporation area is minimized and consist (2.5 \times 2.5) mm, and additional parts of the evaporator are shielded to minimize their thermal impact on condensation conditions. The thickness of gold and silver films in the process of their deposition was controlled by photometric method and laser beam reflection (\lambda = 630 \text{nm}). The films were deposited on glass substrates using of tantalum and molybdenum evaporators. Prior to deposition, the substrates were dry cleaning, which was carried out in several stages: washing in ethyl alcohol, mechanical wiping, boiling in isopropyl alcohol, short-term cooling in air, washing in isopropyl alcohol vapors.

The nominal thickness of the condensed metals ranged from 4 to 35 nm and was estimated by ellipsometry using the HORIBA Smart SE spectral ellipsometer and Delta Psi 2 software. In some cases, the film thickness was measured using an atomic force microscope (AFM) Nanoscope III Dimension 3100. Note that the values of the film thicknesses determined by the ellipsometric method and measured using AFM are satisfactorily consistent.

![Fig. 1. Transmission spectra of silver and gold films (insert) of different thickness.](image)

The transmission spectra of some Au and Ag films, which were measured using an Ocean Optics fiber spectrophotometer in the range of 400-1000 nm spectrum, are shown in Figs. 1. It is seen that the shape of the spectra of films of different thickness are similar.

II. Formation of disordered arrays of nanoparticles of precious metals in air and control of their optical characteristics

The method of radiation heating of nanosized Au and Ag films for the formation of NPs arrays of these metals seems to be the most attractive because it allows to implement a wide range of heating rates. In the developed device (Fig. 2) the heater is a halogen lamp (12) with a power of 250 W and with mirror lens condenser (1), (2), (3). This condenser concentrate the radiation of the lamp on an aluminum plate (7), the underside of which is covered with heat-resistant blackening (5). A 0.8 mm diameter hole is made in the center of the plate (7), through which a small part of the light flux of the lamp (12) passes through the plate and the substrate (8) with the film (9) applied to it and enters the fiber optic input (11) of the Ocean Optics spectrophotometer. This allows to continuously monitor the dynamics of changes in the transmission spectrum of the film during heat treatment. The optical neutral filter (10) is installed if necessary. The size of the aluminum plate (7) in the horizontal plane is determined by the size of the substrate, and the thickness is chosen so as to minimize the uneven temperature distribution on its surface. For the same purpose, the plate (7) is attached to the base by means of nichrome extensions with a diameter of 0.2 mm. Measuring thermocouple (6) to obtain a reliable thermal contact, pressed directly into the plate (7). As a result, with a plate weight of 1.2 g (7) and an average substrate weight of 1.5-2 g (8), the obtained maximum heating rate is 20-25 K/sec. The glass substrate does not crack, which indicates the uniformity of temperature distribution on the surface of the substrate. To reduce the heating rate in the optical path, between the output of the condenser and the gate (4), a package of quartz plates is proposed (not shown in Fig. 2), the number of which is selected experimentally. This approach is justified by the need to have a constant spectrum of lamp radiation (12) at different heating rates (30-300 s). It should be noted that the developed device allows for rapid radiant heating and temperature stabilization of the glass substrate with a metal film applied to it in the range of 473-773 K.

![Fig. 2. Scheme of the set for obtaining disordered arrays of NPs of noble metals in air.](image)
Achieving of high heating rates is necessary to reduce the interaction time of the heated metal surface with air in order to prevent oxidation of the formed nanoparticles. This is actually in the formation of silver nanoparticles.

Heat treatment of metal films allows to control changes in the spectrum of SPR during the formation of NPs and to stop annealing after they reach the specified size. Investigation of the transmission spectra of arrays of Au and Ag NPs, which are shown in Fig. 3 and 4 were performed in the spectral region of 400-1000 nm.

![Graph 1](image1.png)

**Fig. 3.** Control of the position of maximum of SPR band during the formation of arrays of Au NPs in the process of radiative heating of gold films to temperatures of 653-693 K and SEM-images of arrays of different morphology (insert).

![Graph 2](image2.png)

**Fig. 4.** Control of the position of the maximum of the SPR band during the formation of arrays of Ag NPs in the process of radiative heating of silver films to temperatures T = 623 K and SEM-images of arrays of different morphology (insert).

The field emission of the Hitachi S-4100 scanning electron microscope in the secondary electron mode was used to analyze the morphology of the disordered gold and silver NPs arrays [14,15]. Scanning of the sample surface was performed using an electron beam at an accelerating voltage of 15-20 kV and a current of 10 μA with a spatial resolution of 10 nm in the mode of secondary electrons. SEM-images of some arrays of Au and Ag NPs, formed at different annealing modes, are shown in the inserts in Fig. 3 and 4.

Analysis of SEM images showed that the average size of NPs in arrays ranges from several tens to several hundreds of nanometers. As the nominal thickness of deposited gold and silver decreases, the surface density of nanoparticles increases and the average size of nanoparticles decreases. A similar conclusion was shown in [5, 6, 16, 17] on the basis of studies of nanoparticle arrays by AFM.

It should be noted that at relatively low temperatures and annealing times, the morphology of the surface of metal films in different areas differs significantly. For example, in Fig. 5 shows SEM images of different sections of the array Ag, formed at 573 K for 30 s (in Figures a-c show SEM images of film sections at the edges, and in Figures d - e - closer to the center of the samples). This is probably due to the uneven temperature distribution of the Ag film deposited on the glass substrate from the center to its edges [15].

Thus, by rapid radiative heating of gold and silver films (4-35 nm of the thickness) to temperatures of 573-693 K in the air the arrays of Au and Ag NPs with sizes from several tens to hundreds of nanometers take place; the maximum position of the SPR band ($\lambda_{SPR}$) is in the range of 520-597 nm for Au NPs and 424-509 nm for Ag NPs. Analysis of the transmission spectra and SEM images of the Au and Ag NPs arrays suggests that with the increase in the size of the $\lambda_{SPR}$ NPs, the $\lambda_{SPR}$ shifts to the long-wavelength part of the spectrum.

### III. Formation of disordered arrays of silver nanoparticles with controlled characteristics in the process of vacuum deposition

In order to accelerate the process of obtaining of the arrays of silver nanoparticles and prevent their contact with air, another method of their formation has been developed. In this case, the vacuum device VUP-4 (Fig. 6) was equipped with a number of units that allow the deposition of metals on heated (up to 700 K) substrate and control the transmission spectra of the structures during their formation. The equipment includes: 1 – halogen lamp 10 W (12 V); 2 – protective screen; 3 – resistive evaporator; 4 – glass substrate; 5 – hole with a diameter of 0.8 mm; 6, 7 – places of installation of two halogen lamps of 100 W (12 V); 8 – copper table-holder for substrates; 9 – vacuum chamber; 10 – lens; 11 – neutral light filter; 12 – fiber optic input for the spectrophotometer.

The table-holder (8) is a copper plate, at the edges of which are formed cylindrical cavities (6) and (7). To the flat part of (8) the substrate (4) is attached. Two halogen lamps with a power of 100 W each are inserted into these cylindrical cavities. This design of the heater provides heating of the substrate to temperature of 700 K at a heating rate of more than 10 K/s in vacuum. There is a hole (5) in the center of the flat part of the table. This hole due to its small diameter, does not distort the temperature distribution on the surface of the substrate.
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Fig. 6. The scheme of subassembly equipment for the formation of arrays of silver NPs in the process of film deposition.

Through this hole, the radiation of the halogen lamp (1), which passed through the substrate (4) with the film, goes outside the vacuum device through the transparent upper part (9). Outside the vacuum device, with the help of the lens (10), the radiation is focused on the fiber-optic input (12) of the Ocean Optics spectrophotometer. This allows continuous monitoring of the transmission spectra and, accordingly, the change in the maximum of the SPR bands in the spectrum region of 480-510 nm.

IV. Using of the disordered arrays of Au NPs as SERS-substrates for study of short range order in nanoscale chalcogenide films

In order to clarify the possibility of practical use of disordered array of Au NPs, formed by rapid radiative heating in air of nanosized gold films as SERS substrates, the Raman spectra of freshly prepared and annealed As\textsubscript{2}S\textsubscript{3} films (with a thickness of 50 and 100 nm) deposited both on uncovered substrate and the same one but covered by Au NPs were studied.

The thin films of arsenic sulfide and composite structures of "Au NPs / As\textsubscript{2}S\textsubscript{3} film" were obtained by thermal evaporation from quasi-closed effusion cells of As\textsubscript{2}S\textsubscript{3} glass on glass substrates and on the surface of arrays of gold NPs with an average size of Au 20-35 nm, 30-40 nm and 40-60 nm and λ\textsubscript{SPR} values about 532, 538 and 574 nm, respectively. Studies of the Raman spectra of freshly prepared and annealed As\textsubscript{2}S\textsubscript{3} films and composite structures of "Au NPs / As\textsubscript{2}S\textsubscript{3} film" were performed at room temperature on a Horiba Jobin-Yvon spectrometer. A laser with λ = 671 nm was used for excitation.

The studies of Raman spectra of nanosized amorphous As\textsubscript{2}S\textsubscript{3} films have shown that there is no Raman signal for both freshly prepared and annealed nominally pure films (Fig. 7, curves 1 and 2).

For these films, but deposited on arrays of gold NPs, the Raman spectra clearly show all the features of characteristic of the spectra for appropriate bulk glasses and As\textsubscript{2}S\textsubscript{3} films (micron-thick) [11, 18]. For example, in
Fig. 7 (curve 3) shows the Raman spectrum of annealed at 450 K for 1 hour As$_2$S$_3$ film with a thickness of 50 nm, deposited on an array of Au NPs with an average size of 30-40 nm. For a 100 nm arsenic sulfide film deposited on the same array, the Raman spectrum is identical.

The obtained results indicate that glass substrates with disordered arrays of Au NPs formed on their surface can be used as effective SERS-substrates for studies of the structure of nanosized chalcogenide films by surface amplified Raman spectroscopy.

**Conclusions**

The disordered arrays of Au (Ag) NPs with the size of from several tens to hundreds of nanometers can form in vacuum by the method of rapid radiation heating of thin films (4-35 nm) of gold and silver in air (at heating rates of 20-25 K/s) to temperatures of 573-693 K and by the method of deposition of silver on heated (at heating rate of 10 K/s) to the same temperatures glass substrates. It was found that the position of the maximum of the SPR band of the Au NPs arrays is in the region of the spectrum 520-597 nm, and that of the Ag NPs arrays is in the range of 424–509 nm. The average size of NPs depends on the thickness of the Au and Ag films and the temperature, and annealing time. The $\lambda_{\text{SPR}}$ shifts to the long-wavelength part of the spectrum at the nanoparticle size increases.

It is shown that the formed disordered arrays of gold NPs can be used as effective SERS-substrates for the study of Raman spectra and, accordingly, for investigation of the structure of nanosized chalcogenide films.

**Acknowledgement**

The authors are grateful to the University of Würzburg for providing equipment for the study of materials by scanning electron microscopy.

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Fig. 7. Raman spectra of freshly prepared As$_2$S$_3$ films with a thickness of 50 nm (1), 100 nm (2) and the plasmon structure Au NPs / As$_2$S$_3$ film (3), taken at $\lambda$ = 671 nm, (see the text for details).

The Raman spectrum of the annealed nanosized As$_2$S$_3$ film contains an intense wide band with a maximum at 343 cm$^{-1}$, a number of less pronounced bands at 148, 186, 235 and 483 cm$^{-1}$ and a feature (as shoulder-shaped) at 380 cm$^{-1}$. It should be noted the similarity of the obtained spectrum with the spectrum of glass type of As$_2$S$_3$ [18]. The main band in the Raman spectrum of the plasmon structure of Au NPs / As$_2$S$_3$ film is due to the oscillations of As and S atoms in the trigonal pyramids As$_2$S$_3$. The weak band at 148 cm$^{-1}$ can be attributed to As-S-As oscillations, and the band at 483 cm$^{-1}$ is attributed to S-S oscillations. Quite pronounced bands at 186 and 235 cm$^{-1}$ and a peculiarity at 362 cm$^{-1}$ indicate the presence in the matrix of arsenic sulfide film a number of molecular fragments with homopolar arsenic-arsenic bonds (As$_4$S$_4$).

It should be noted that the Raman spectra of nanosized films of arsenic sulfide deposited on arrays of Au NPs with other sizes of nanoparticles are practically indistinguishable from the spectrum shown in Figs. 7 (curve 3). Note that the effect of amplification of the Raman signal was found in the study of plasmonic structures "Au NPs / Se film" [12, 13].
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Швидкісні методи формування неупорядкованих масивів наночастинок Au і Ag, їх морфологія та оптичні характеристики

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Розроблені методики та оснащення для швидкого формування у вакуумі та на повітрі неупорядкованих масивів наночастинок (НЧ) Au і Ag із заданими морфологією та оптичними характеристиками. Методом швидкого (30-60 с) радіаційного нагрівання плівок золота і срібла (товщиною 4-35 нм) до температур 573-693 К одержані масиви НЧ Au і Ag з розмірами наночастинок від декількох десятків до сотень нанометрів, положення максимуму смуги поверхневого плазмонного резонансу (λ_{ППР}) яких знаходиться в межах 520-597 нм для НЧ Au і 424-509 нм для НЧ Ag. Встановлено, що середній розмір наночастинок залежить від товщини плівок золота і срібла та температури відпалу. Показано, що сформовані масиви НЧ Au можуть бути використані для дослідження структури нанорозмірних халькогенідних плівок методом поверхнево-підсиленої раманівської спектроскопії.

Ключові слова: наночастинки, неупорядковані масиви наночастинок, спекти пропускання, поверхневий плазмонний резонанс.